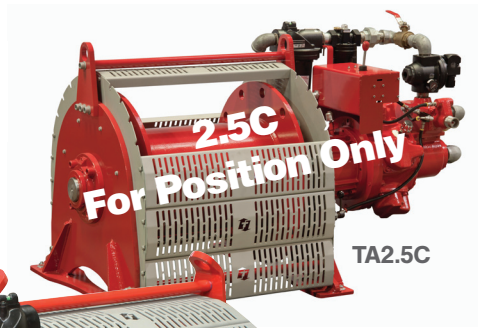


TAC SERIES

Air Winches

Thern's C-Series Air Winches feature new innovations that make them faster, lighter, safer, more versatile, and more corrosion-resistant than ever before. The new winches are designed in accordance with DNV standards, and DNV Type Approval and Certifications are available across the new range.



TA2.5C

TA5C24NK4



TA10C

5500 lb,
11000 lb and
22000 lb Capacity

- Welded Steel Frame
- Removable Lifting Eyes
- Radial Piston Motor
- Automatic Disc Brake
- E-Stop as Standard
- Planetary Gears
- Neutral Lock Control Valve
- NORD-LOCK Washers
- Dual Direction Cable Anchor
- Meets ASME B30.7 Requirements
- Overload Protection
- Excellent Corrosion Resistance
- Industry-Leading 2-Year Limited Warranty
- DNV Type Approval and Certifications Available
- CE Packages Available



WINCHES AND CRANES

WINCHES - HAND / POWER / HYDRAULIC / AIR • DAVIT CRANES

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TAC SERIES OPTIONS

■ OPTIONS & ACCESSORIES

DNV TYPE APPROVAL PACKAGE

Compliant with DNV OS-E101 drilling plant. Individual product certification (available as an option). Includes: 3.1 Material traceability, -20°C (-4°F) design and a choice of emergency lowering devices.



CE PACKAGE

Compliance with European machinery directive 2006/42/EC. Includes: single muffler, drum guard and travel limits.



ATEX CLASSIFICATION

Specially rated for use in explosive settings. This custom option is available upon request.



ADJUSTABLE DRUM GUARD

Protects operators yet allows visibility of wire rope winding. Fasteners and drum guard are coated with Magni 567 or are stainless steel for corrosion protection.



DRUM LOCK

Locks out the drum securely in desired position when winch is not in use.



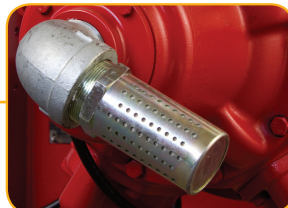
EMERGENCY LOWERING OPTIONS

Load lowering capability in case of power failure. Options include power diversion and emergency brake release.



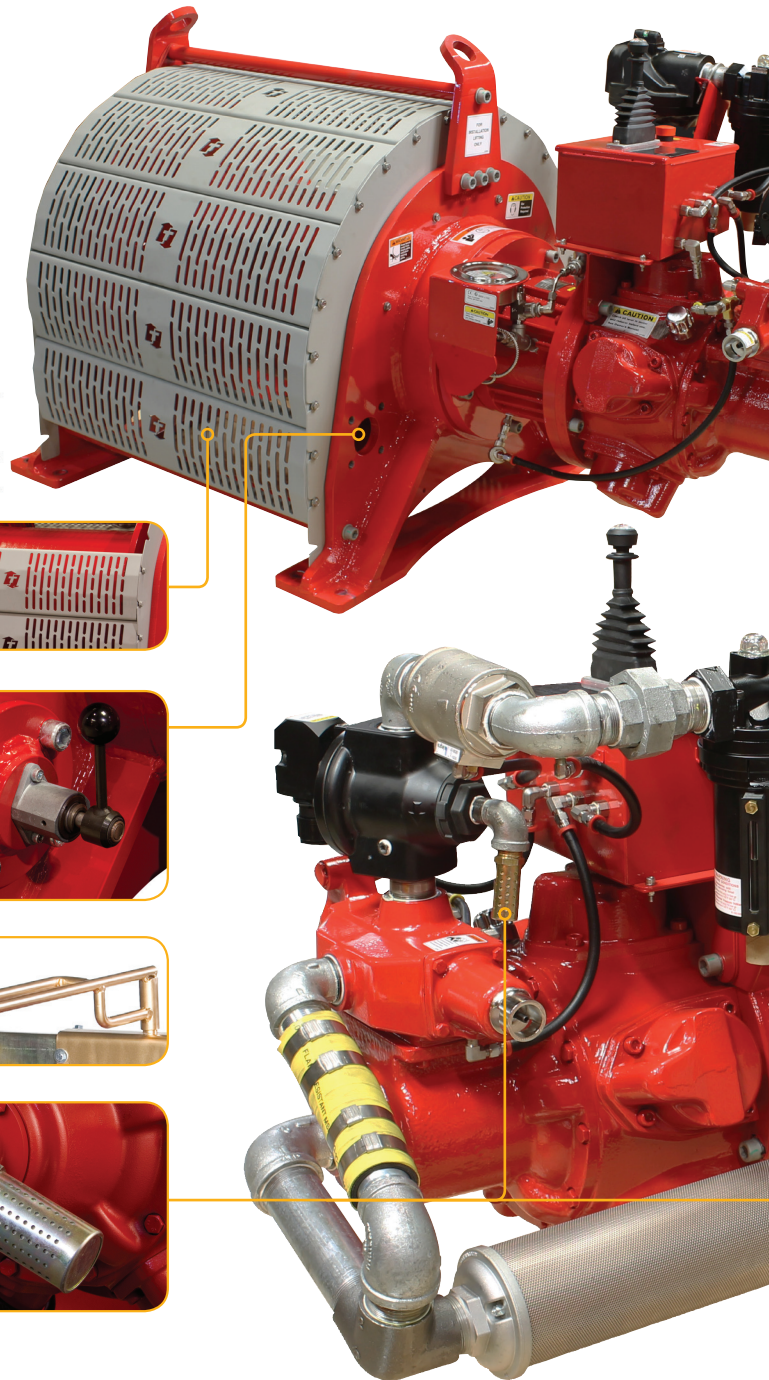
LINE GUIDE

Steel construction and hand operated to help wire rope unwind uniformly.



MUFFLERS

Reduce operation noise. Single or double available.



Suitable to perform in harsh environments to -20°C (-4°F)

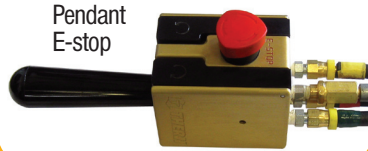


TAC SERIES OPTIONS

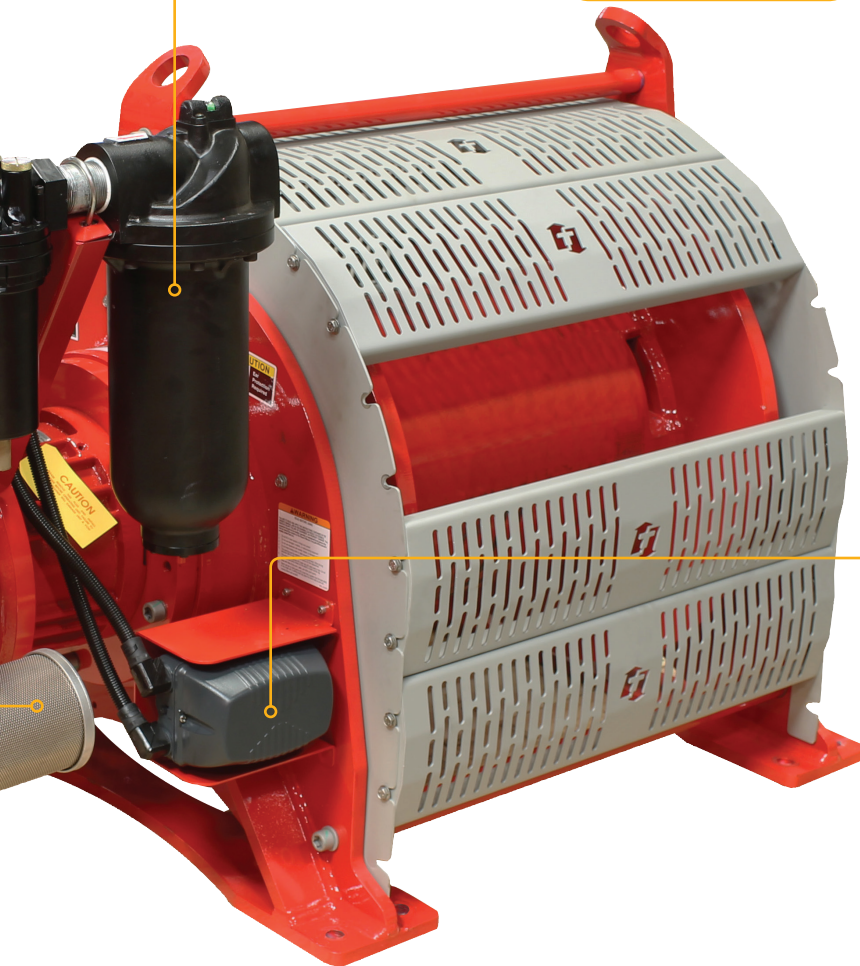
■ OPTIONS & ACCESSORIES



Remote Control



Pendant E-stop



FILTER and LUBRICATOR

Maintains air quality to the winch. Required for warranty compliance.

PENDANT or REMOTE CONTROL

Pendant or Remote control configurations are hold-to-run and come standard with E-stop.

PRESSURE ROLLER BAR

Maintains uniform winding of wire rope.

GROOVED DRUM

For more uniform wire rope winding. A custom option available upon request.

ELECTRIC-OVER-AIR CONTROLS

Electric proportional control. This option not available on standard DNV type approved winches.

HEAT GUARD FOR BRAKE

Prevents unintended contact with brake.

CONSTRUCTION CAGE

Protects motor and winch during operation. Movable with forklift.

MOUNTING PATTERN

ADAPTER PLATE

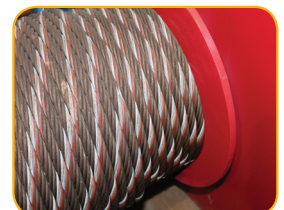
Match requested existing bolt patterns for convenient winch installation.

TRAVEL LIMITS

Pneumatic rotary travel limits with quick response time, limits travel in both directions.

WIRE ROPE ASSEMBLIES

Sold separately. A wide variety of assemblies and fittings are available per customer request.



These products are not for lifting people or things over people.

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THERN

TA2.5C PERFORMANCE

■ PERFORMANCE CHARACTERISTICS



TA2.5C

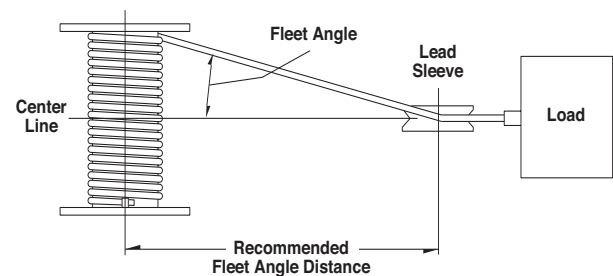
TA2.5C Load Rating

Load Rating 1st Layer	5,500 lb	2500 kg
Load Rating Mid-Drum	5,500 lb	2500 kg
Load Rating Full Drum	5,500 lb	2500 kg
Line Speed 1st Layer*	115 fpm	35.1 m/min
Line Speed Mid Drum*	121 fpm	36.9 m/min
Line Speed Full Drum*	130 fpm	39.6 m/min
Input HP	23.0 hp	17.2 kw
Max. Stall Pull 1st Layer	10,800 lbs	4,899 kg
Pressure	83 psi	5.7 bar
Flow	700 scfm	19.8 m3/min
Pipe Inlet Size	1.5 NPT	-
Hose Size	1.5	38.1 mm
Minimum Design Temp	-4°F	-20°C

* Line speeds are estimated values based on testing and may vary based on conditions of air supply. Speeds shown are at max line pull.

TA2.5C Minimum Fleet Angle Distances

	Drum Diameter		Flange Diameter		Drum Width		Fleet Angle Dist.	
Series	(in)	(mm)	(in)	(mm)	(in)	(mm)	(ft)	(m)
TA2.5C-12	12.75	323.9	21	533.4	12	304.8	20	6
TA2.5C-16	12.75	323.9	21	533.4	16	406.4	26	8
TA2.5C-24	12.75	323.9	21	533.4	24	609.6	39	12



TA2.5C Drum Capacities*

Drum Width				12 in (305 mm)						16 in (406 mm)						24 in (610 mm)					
Rope Diameter		Breaking Strength**		1st Layer		Mid Drum		Full Drum		1st Layer		Mid Drum		Full Drum		1st Layer		Mid Drum		Full Drum	
(in)	(mm)	(lb)	(kg)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)
5/8	16	41,200	18,688	50	16	150	45	340	102	71	21	200	60	450	137	110	32	300	91	670	205

* Drum capacity is based on a flange clearance of at least 1.5 times the wire rope diameter with the rope at top layer. ** Values based on 6x37 IWRC EIPS wire rope.

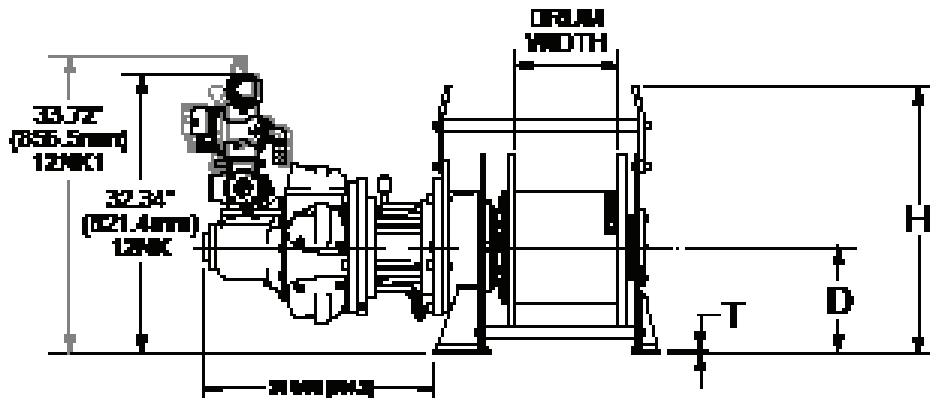
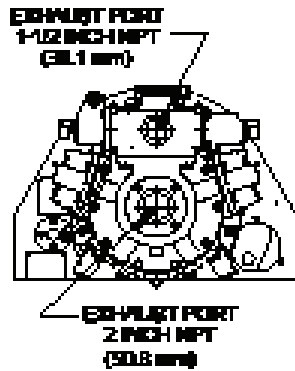
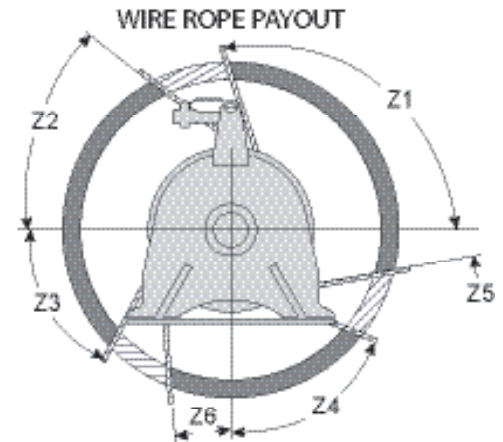
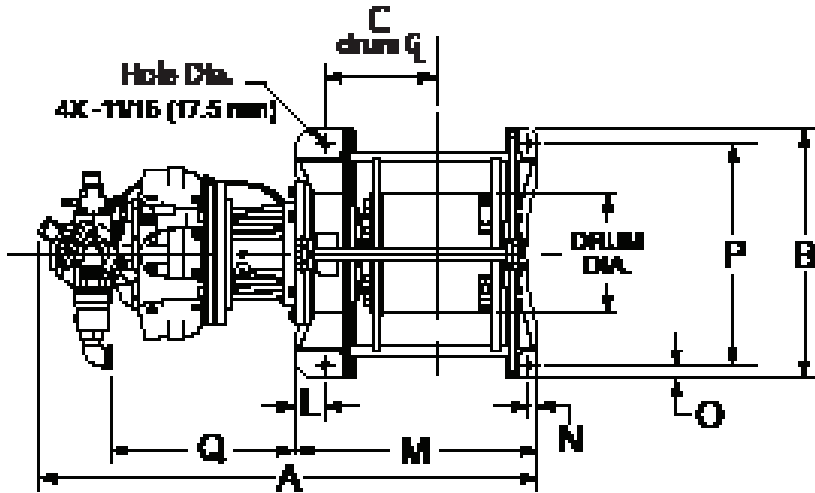


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TA2.5C WINCH DIMENSIONS



	#Bolts	Bolt Size	Weight ¹
Series	-	(inch) (metric)	(lb) (kg)
TA2.5C-12	4	.625 M16	1166 528.9
TA2.5C-16	4	.625 M16	1199 543.9
TA2.5C-24	4	.625 M16	1267 574.7

¹ NK1 Models are 2 - 3 lbs less (0.9 - 1.4 kg)

Series	A (Model NK)		A (Model NK1)		B		C		D		H		L		M		N		O	
	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)
TA2.5C-12	53.72	1364.5	54.06	1373.0	27.00	685.8	12.03	305.6	12.25	311.2	30.84	783.3	3.25	82.6	26.125	663.6	.875	22.2	1.5	38.1
TA2.5C-16	57.72	1466.1	58.06	1474.8	27.00	685.8	14.03	356.4	12.25	311.2	30.84	783.3	3.25	82.6	30.125	765.2	.875	22.2	1.5	38.1
TA2.5C-24	65.72	1669.3	66.06	1678.0	27.00	685.8	18.03	458.0	12.25	311.2	30.84	783.3	3.25	82.6	38.125	968.4	.875	22.2	1.5	38.1

Series	P		Q		S (hole diameter)		T		Z1	Z2	Z3	Z4	Z5	Z6
	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(Degrees)	(Degrees)	(Degrees)	(Degrees)	(Degrees)	(Degrees)
TA2.5C-12	24	609.6	19.84	504.0	.69	17.5	.5	12.7	114°	39°	66°	70°	6°	2°
TA2.5C-16	24	609.6	19.84	504.0	.69	17.5	.5	12.7	114°	39°	66°	70°	6°	2°
TA2.5C-24	24	609.6	19.84	504.0	.69	17.5	.5	12.7	114°	39°	66°	70°	6°	2°



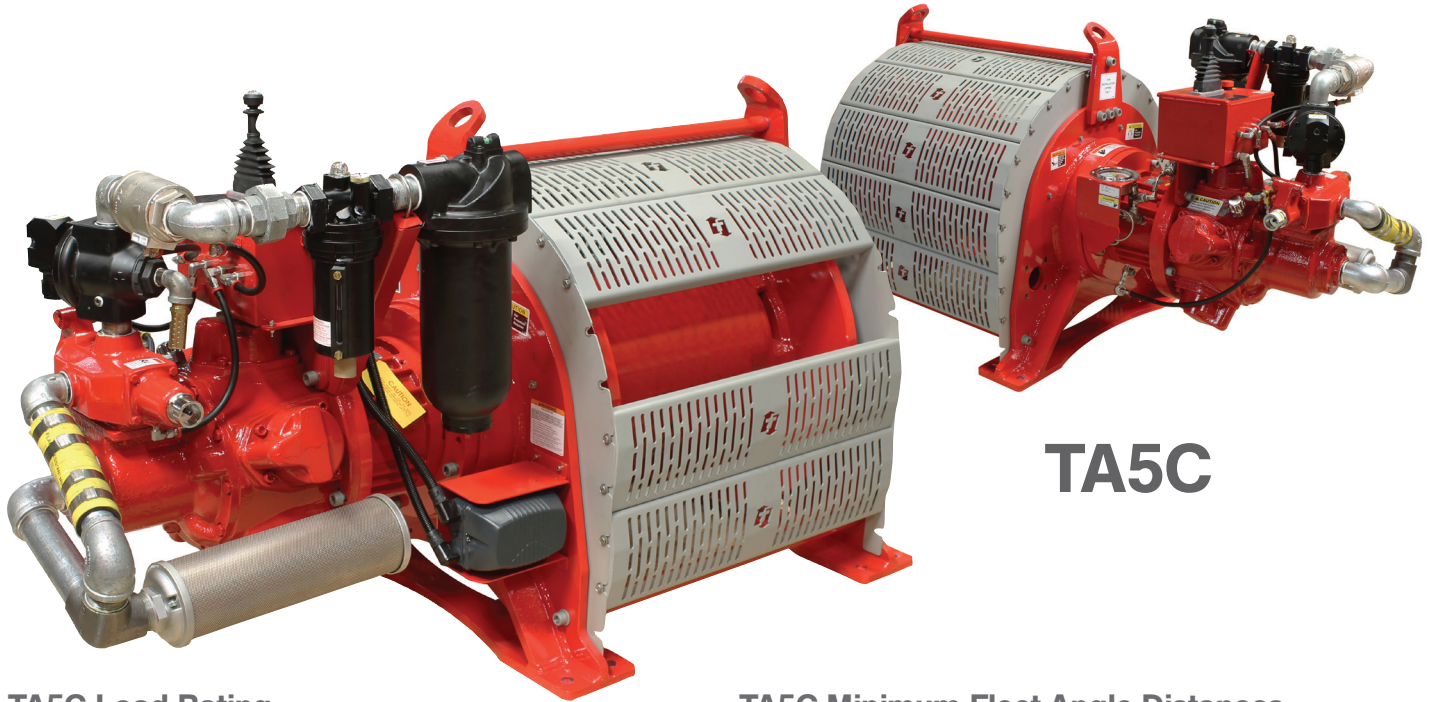
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TA5C PERFORMANCE

■ PERFORMANCE CHARACTERISTICS



TA5C

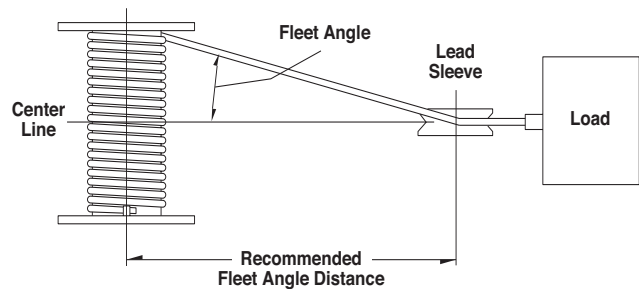
TA5C Load Rating

Load Rating 1st Layer	11,000 lb	4,989 kg
Load Rating Mid-Drum	11,000 lb	4,989 kg
Load Rating Full Drum	11,000 lb	4,989 kg
Line Speed 1st Layer*	48 fpm	14.6 m/min
Line Speed Mid Drum*	54 fpm	16.4 m/min
Line Speed Full Drum*	59 fpm	17.9 m/min
Input HP	21.3 hp	15.88 kw
Max. Stall Pull 1st Layer	27,100 lb	12,292 kg
Pressure	75 psi	5.2 bar
Flow	700 scfm	19.8 m3/min
Pipe Inlet Size	1.5 in	38.1 mm
Hose Size	1.5 in	38.1 mm
Minimum Design Temp	- 4° F	- 20° C

* Line speeds are estimated values based on testing and may vary based on conditions of air supply. Speeds shown are at max line pull.

TA5C Minimum Fleet Angle Distances

	Drum Diameter		Flange Diameter		Drum Width		Fleet Angle Dist.	
Series	(in)	(mm)	(in)	(mm)	(in)	(mm)	(ft)	(m)
TA5C-16	16.00	407	28.00	711	16.00	407	26	8
TA5C-24	16.00	407	28.00	711	24.00	610	39	12
TA5C-30	16.00	407	28.00	711	30.00	762	48	15



TA5C Drum Capacities*

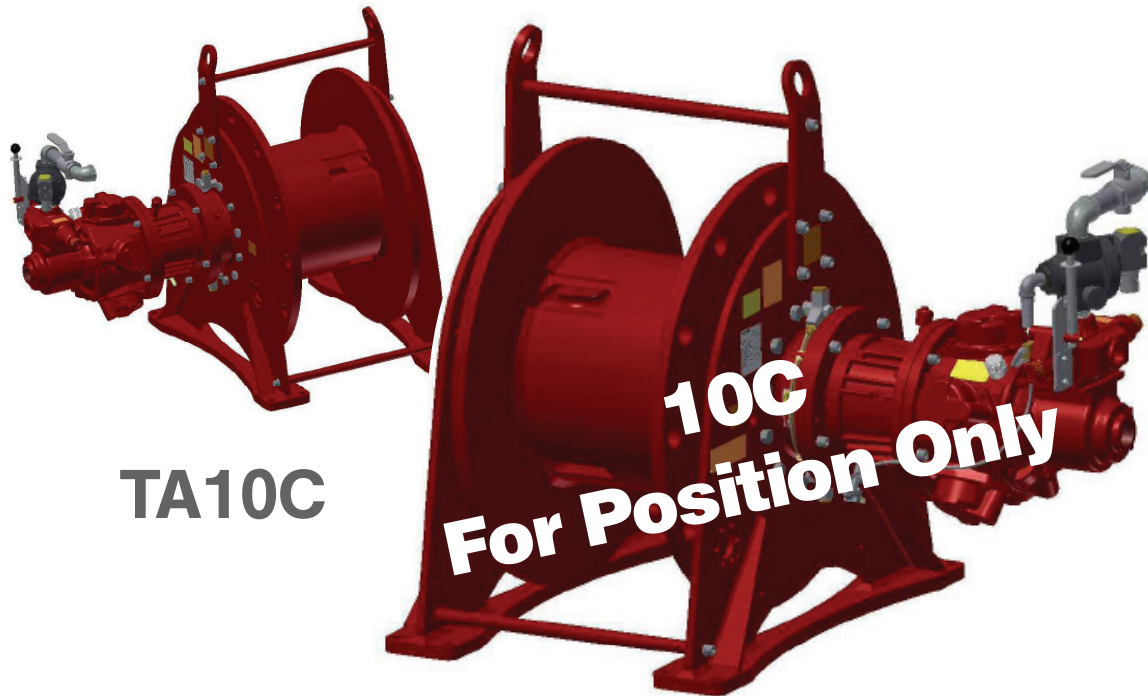
Drum Width				16 in (407 mm)						24 in (610 mm)						30 in (762 mm)					
Rope Diameter		Breaking Strength**		1st Layer		Mid Drum		Full Drum		1st Layer		Mid Drum		Full Drum		1st Layer		Mid Drum		Full Drum	
(in)	(mm)	(lb)	(kg)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)
3/4	19.1	58,800	26,671	72	21	310	94	690	210	120	36	470	143	1,040	317	150	45	590	180	1,300	396

* Drum capacity is based on a flange clearance of at least 1.5 times the wire rope diameter with the rope at top layer. ** Values based on 6x37 IWRC EIPS wire rope.



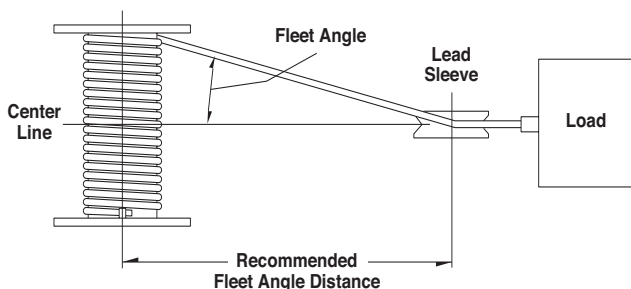
TA10C PERFORMANCE

■ PERFORMANCE CHARACTERISTICS



TA10C Minimum Fleet Angle Distances

	Drum Diameter		Flange Diameter		Drum Width		Fleet Angle Dist.	
Series	(in)	(mm)	(in)	(mm)	(in)	(mm)	(ft)	(m)
TA5C-18	20.00	508	38.00	965	18.00	457	29	9
TA5C-24	20.00	508	38.00	965	24.00	610	39	12
TA5C-30	20.00	508	38.00	965	30.00	762	48	15
TA5C-40	20.00	508	38.00	965	40.00	1016	64	20



TA10C Drum Capacities

Drum Width				18 in (458 mm)						24 in (610 mm)						30 in (762 mm)						40 in (1016 mm)					
Rope Diameter		Breaking Strength**		1st Layer		Mid Drum		Full Drum		1st Layer		Mid Drum		Full Drum		1st Layer		Mid Drum		Full Drum		1st Layer		Mid Drum		Full Drum	
(in)	(mm)	(lb)	(kg)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)	(ft)	(m)
1-1/8	28.6	58,800	26,671	62	19	310	94	680	207	91	28	410	125	910	277	120	37	510	155	1,140	348	170	52	680	207	1,520	463

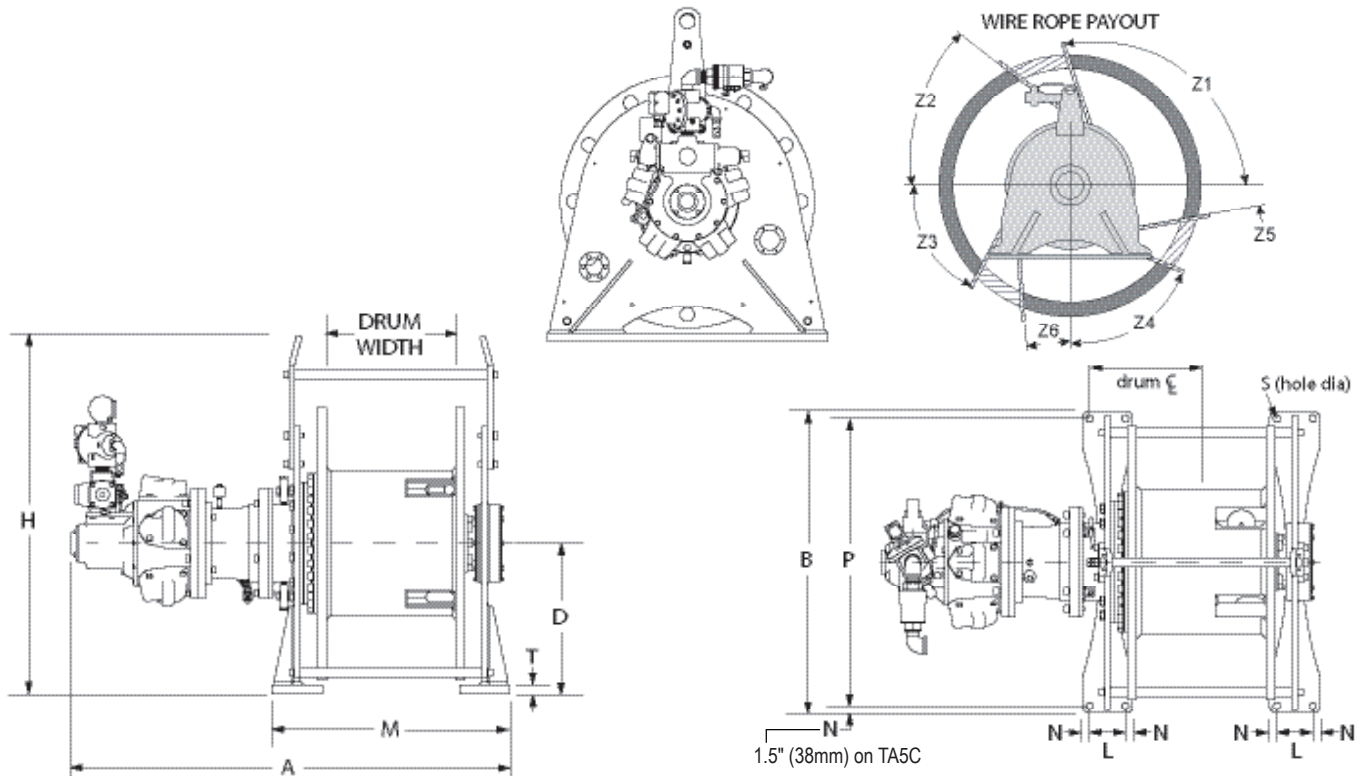
* Drum capacity is based on a flange clearance of at least 1.5 times the wire rope diameter with the rope at top layer. ** Values based on 6x37 IWRC EIPS wire rope.

TA10C Load Rating

Load Rating 1st Layer	22,000 lb	9,979 kg
Load Rating Mid-Drum	22,000 lb	9,979 kg
Load Rating Full Drum	22,000 lb	9,979 kg
Line Speed 1st Layer*	24 fpm	7.3 m/min
Line Speed Mid Drum*	28 fpm	8.5 m/min
Line Speed Full Drum*	32 fpm	9.8 m/min
Input HP	25.84 hp	19.27 kw
Max. Stall Pull 1st Layer (estimate)	58,000 lb	26,308 kg
Pressure	85 psi	5.9 bar
Flow	900 scfm	25.5 m3/min
Pipe Inlet Size	1.5 in	38.1 mm
Hose Size	2.0 in	50.8 mm
Minimum Design Temp	- 4° F	- 20° C

* Line speeds are estimated values based on testing and may vary based on conditions of air supply. Speeds shown are at max line pull.

TA5C AND TA10C DIMENSIONS



	A		B		C		D		H		L		M		N		P		S (hole diameter)	
Series	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)
TA5C-16	57.4	1467	35.0	889	13.6	347	16	406	38.6	981	4	102	29.7	754	1.25	32	32	813	.84	21.5
TA5C-24	65.4	1671	35.0	889	21.6	550	16	406	38.6	981	4	102	37.7	957	1.25	32	32	813	.84	21.5
TA5C-30	71.4	1823	35.0	889	27.6	703	16	406	38.6	981	4	102	43.7	1110	1.25	32	32	813	.84	21.5
TA10C-18	60.9	1547	42	1067	15.5	394	21	533	49.9	1268	5	127.0	33	838	1	25	40	1016	1.03	26
TA10C-24	66.9	1699	42	1067	18.5	470	21	533	49.9	1268	5	127.0	39	991	1	25	40	1016	1.03	26
TA10C-30	72.9	1852	42	1067	21.5	547	21	533	49.9	1268	5	127.0	45	1143	1	25	40	1016	1.03	26
TA10C-40	82.9	2106	42	1067	26.5	674	21	533	49.9	1268	5	127.0	55	1397	1	25	40	1016	1.03	26

	T		Z1	Z2	Z3	Z4	Z5	Z6	#Bolts	Bolt Size		Weight	
Series	(in)	(mm)	(Degrees)	(Degrees)	(Degrees)	(Degrees)	(Degrees)	(Degrees)	-	(inch)	(metric)	(lb)	(kg)
TA5C-16	.75	19	108°	38°	62°	68°	10°	3°	8	M20	G10.9	1600	726
TA5C-24	.75	19	108°	38°	62°	68°	10°	3°	8	M20	G10.9	2046	788
TA5C-30	.75	19	108°	38°	62°	68°	10°	3°	8	M20	G10.9	2149	834
TA10C-18	1.25	31.8	111°	34°	64°	64°	5°	5°	8	M20	G10.9	3309	1501
TA10C-24	1.25	31.8	111°	34°	64°	64°	5°	5°	8	M20	G10.9	3463	1571
TA10C-30	1.25	31.8	111°	34°	64°	64°	5°	5°	8	M20	G10.9	3618	1641
TA10C-40	1.25	31.8	111°	34°	64°	64°	5°	5°	8	M20	G10.9	3876	1758

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Thern, Incorporated

Corporate Headquarters & Manufacturing
5712 Industrial Park Road, Winona, MN USA
TF: 1-800-843-7648 P: 1-507-454-2996
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Thern Europe

Bedrijvenpark Twente 454e
7602 KM Almelo, Netherlands
P: +31-546-898-380
europe@thern.com